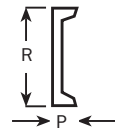
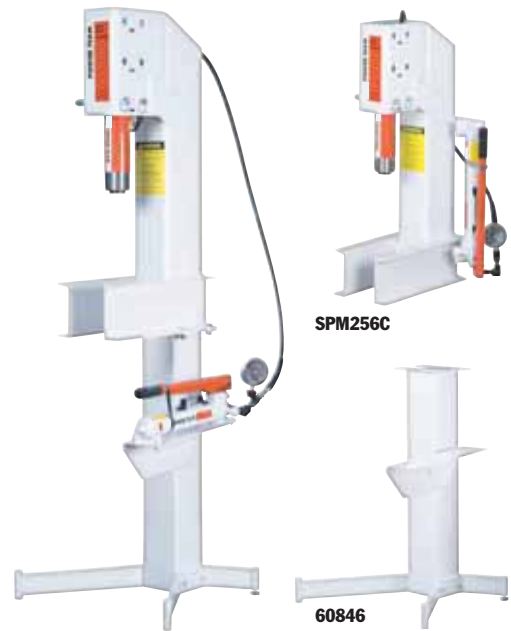


# Shop Press C FRAME

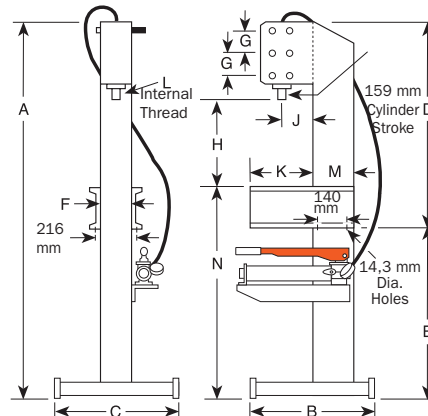
25 Tons  
Press

SHOP EQUIPMENT

- Can be bench mounted or on optional pedestal base.
- Bench mount requires less than 1.4 sq. m. of space; on optional pedestal, only 0,4 sq.m. of floor space is needed.
- "Open Throat" design makes loading and unloading of work easy.
- Cylinder head adjusts to three convenient working positions, providing up to 514 mm of "daylight."
- Hydraulic cylinder delivers a 159 mm stroke, is driven by a P59 two-speed hand pump.
- **Pedestal Base No. 60846** – Provides a stable base for SPM256C. Includes a bracket for mounting the pump on the side of pedestal press. Wt., 34,5 kg. (Available as optional)



Lower Bolster



### DIMENSIONS

| A     | B    | C    | D     | E    | F    | G    | H (Cyl. Retracted) | J    | K    | L                                  | M    | N     | P    | R    | Floor Space |
|-------|------|------|-------|------|------|------|--------------------|------|------|------------------------------------|------|-------|------|------|-------------|
| (mm)  | (mm) | (mm) | (mm)  | (mm) | (mm) | (mm) | (mm)               | (mm) | (mm) | (mm)                               | (mm) | (mm)  | (mm) | (mm) | (mm)        |
| 1.972 | 622  | 610  | 1.057 | 914  | 152  | 127  | 260, 387, 514      | 165  | 318  | 1 <sup>1</sup> / <sub>2</sub> – 16 | 203  | 1.092 | 51   | 178  | 610 x 622   |

### ORDERING INFORMATION

| Capacity (tons) | Type Cyl. Used | Stroke (mm) | Cyl. Model | Order No.       | Speed** Advance | Pressing       | Type Pump | Pump Model | Prod.Wt. (kg) |
|-----------------|----------------|-------------|------------|-----------------|-----------------|----------------|-----------|------------|---------------|
| 25              | Single-Acting  | 159         | C256C      | <b>SPM256C*</b> | 3,3 mm/ stroke  | 0,8 mm/ stroke | Hand      | P59        | 108           |

\* SPM256C does not include No. 60846 pedestal base.

\*\* Typical performance based on pump specifications. Actual speeds may vary with operating conditions.